

# Surface Repair Procedure (All grades)

This repair method is only suitable for use with light surface scratching. Deep scores or gouges in the Treadmaster may require complete replacement of the damaged section in which case the "Insert Repair Procedure" will be required.

## Large area Repairs:

1. If the floor has been sealed, the sealer will need to be removed prior to repair.  
Treadmaster Stripper should be used to remove Treadmaster sealer and the provided recommendations for use should be followed. If an alternative sealer has been used, then the sealer manufacturer's instructions for removal must be followed.
2. When this has been completed, a floor buffer with a green Scotchbrite disc shall be used to abrade the surface of the Treadmaster flooring until the offending scratches / blemishes have been removed.
3. After abrading, the floor surface must be swept to remove any loose material.
4. If the whole area has not been abraded and is therefore lighter in colour than material in the same area or carriage, then the surface should be coated with Treadmaster Colourguard to create a more even colour between the repaired flooring sections and adjacent sections.
5. If the application of a Treadmaster Sealer (or alternative) is required, it is important to use the same finish sealer as the Treadmaster flooring installed elsewhere to keep a constant appearance. Follow the instructions for whichever sealer is being used.

## Small area Repairs:

For use with areas less than 300mm in diameter or in hard to access areas.

1. If the floor has been sealed, the sealer will need to be removed prior to repair.  
Treadmaster Stripper should be used to remove Treadmaster sealer and the provided recommendations for use should be followed. If an alternative sealer has been used, then the sealer manufacturer's instructions for removal must be followed.
2. When this has been completed, use a DA sander (or equivalent) with a Green Scotchbrite disc to lightly abrade the surface of the Treadmaster flooring until the surface scratches have been removed.
3. After abrading, the floor surface must be swept to remove any loose material.
4. If the whole area has not been abraded and is therefore lighter in colour than material in the same area or carriage, then the surface should be coated with Treadmaster Colourguard to create a more even colour between the repaired flooring sections and adjacent sections.
5. If the application of a Treadmaster Sealer (or alternative) is required, it is important to use the same finish sealer as the Treadmaster flooring installed elsewhere to keep a constant appearance. Follow the instructions for whichever sealer is being used.

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**Tiflex**  
Tiflex Limited, Tiflex House,  
Liskeard, PL14 4NB UK

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